# *Moplen* EP400M

## Block copolymer

### Product Description

***Moplen*** **EP400M is the polypropylene block copolymer manufactured by Ulsan PP under the license of Lyondellbasell using the Spheripol process.**

***Moplen*** **EP400M is for use in injection molding of parts of electrical appliances, containers, battery case.** ***Moplen*** **EP400M meets a flame rating of UL94HB.**

| | |
|---|---|
| **Features** | **Optimized balance of stiffness and toughness / High impact strength at low temperature / High stiffness / Low warpage / Good weld strength (Battery case) / UL94HB** |
| **Market** | **Consumer products, Automotive / Compounds** |
| **Application** | **Parts of electrical appliances / Containers / Battery case** |

**ASTM Data**

| Typical Properties | Nominal Value | Units | Test Method |
|---|---|---|---|
| Melt Flow Rate (230℃,2.16kg) | 9 | g/10 min | ASTM D1238L |
| Density | 0.9 | g/cm3 | ASTM D1505 |
| Flexural Modulus | 11000 | kg/cm2 | ASTM D790 |
| Tensile Strength at Yield | 270 | kg/cm2 | ASTM D638 |
| Elongation at Yield | 6 | % | ASTM D638 |
| Izod Impact Strength (23℃) | 15 | kgfcm/cm | ASTM D256 |
| Izod Impact Strength (-20℃) | 6 | kgfcm/cm | ASTM D256 |
| Rockwell Hardness | 90 | R-Scale | ASTM D785 |
| Vicat Softening Point | 150 | ℃ | ASTM D1525 |
| HDT (0.46 N/mm²) | 100 | ℃ | ASTM D648 |

**1) The above values are typical property values for reference only not be construed as specification limits.**
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vi. **electronic cigarettes and similar devices; or**
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