Moplen HP650P

Homopolymer



Product Description

Moplen HP650P is a homopolymer selected for use in injection molding of housewares articles, toys, packaging, and closures. Moplen HP650P resin meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.

Features

Optimized balance of stiffness and toughness / Low warpage / Easy processing / Excellent color and processing stability / Outstanding gloss and surface appearance

Market Consumer products, Rigid packaging
Application Houseware articles / Toy / Closures

ASTM Data			
Typical Properties	Nominal Value	Units	Test Method
Melt Flow Rate (230°C,2.16kg)	15	g/10 min	ASTM D1238L
Density	0.9	g/cm3	ASTM D1505
Flexural Modulus	16000	kg/cm2	ASTM D790
Tensile Strength at Yield	350	kg/cm2	ASTM D638
Elongation at Yield	12	%	ASTM D638
Izod Impact Strength (23°C)	3	kgfcm/cm	ASTM D256
Rockwell Hardness	104	R-Scale	ASTM D785
Vicat Softening Point	152	°C	ASTM D1525
HDT (0.46 N/mm²)	107	°C	ASTM D648

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- iv. packaging in direct contact with an active pharmaceutical ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
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